



Small Frit-Cast Dragonflies

Creative Paradise Inc.

Materials:

- [LF115 Small Dragonflies](#)
- COE96 Glass (See Right)
- Suitable Glass Separator (Spray-On ZYP Suggested)
- Frit Placement Tools

Suggested Glass:

- F1 Powder Frits:
 - Deep Aqua
 - Dark Green Opal
- F2 Fine Frits:
 - Peacock Green
 - Ming Green Trans.
 - Moss Green
- F3 Medium Clear Frit
- Ripple Clear Rainbow Dichroic Sheet Glass

Begin by treating the mold well with suitable glass separator. We recommend spray-on ZYP. **Make sure to always wear a mask when applying spray-on separator or using powder frits.**

After the separator has dried begin adding glass. Start by sprinkling a light coat of F1 Deep Aqua into the wings of each dragonfly. Use your finger or a soft brush to gently sweep the Deep Aqua into the veins of the wings, though take care not to disturb or remove any of the separator. Add a bit more F1 Deep Aqua to the bodies, then add some F1 Dark Green Opal to the heads and tails (**Image 1**).



Image 1

Add enough F2 Peacock Green to the bodies to cover the powder frits below and any ridges in the mold (**Image 2**).



Image 2

Break or nip small pieces of Ripple Clear Rainbow Dichroic and place them dichroic side up in the wings (**Image 3**). Add some F2 Ming Green Transparent to the base of the wings, a bit of F2 Peacock Green to the tips of the wings, and some F2 Moss Green in the centers of the wings (**Image 3**).



Image 3

Back everything with F3 Clear (**Image 4**). If using fill weights, this is about 50 g for the larger dragonfly and 22g for the small, or 72 grams altogether. Transfer the filled mold to a level shelf in the kiln and fire using the suggested schedule in **Table 1** or your own preferred Full Fuse.



Image 4

Table 1: Full Fuse*			
Seg.	Rate	Temp (°F)	Hold
1	275	1000	05
2	275	1225	10
3	250	1300	05
4	275	1465	05
5	9999	950**	60
6	100	800	01

**If using COE90, adjust this to 900°F

*Before firing, it's important to know your kiln to see if you need to adjust our suggested schedules for your use. For tips on how to do that, [please click here to see our Important Firing Notes!](#)

For more information, tutorials, and molds, visit our website: www.creativeparadiseglass.com